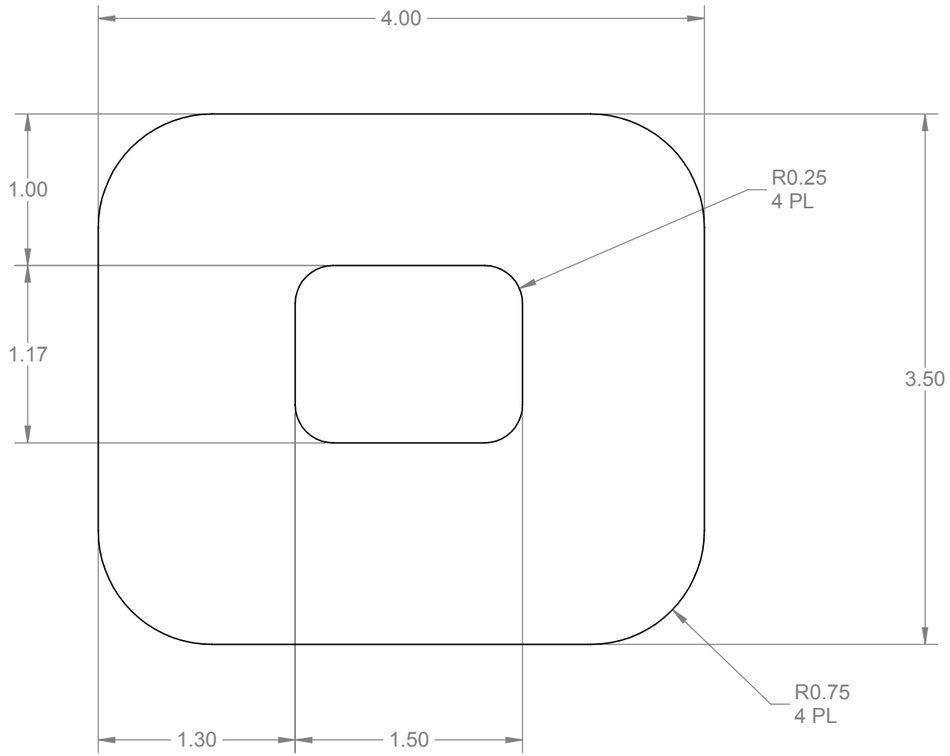

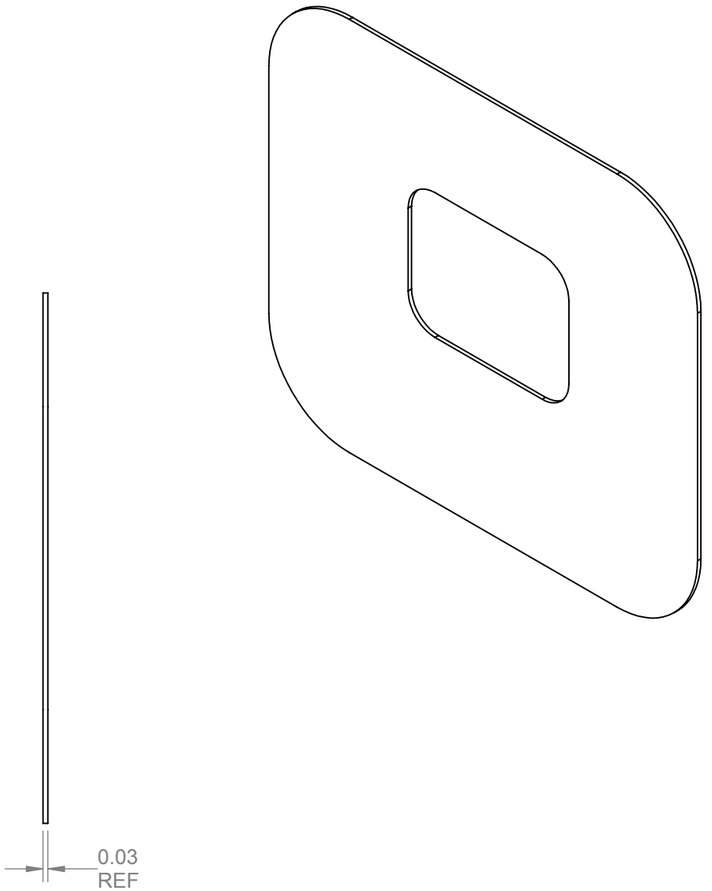

D5348-1 DOUBLER

NOTES:
1) MATERIAL: AISI 301 SS SHEET, 0.032" THK
MINIMUM 1/4 HARDNESS (NOT ANNEALED)
2B FINISH
PER AMS 5517
OR AMS 5518
OR AMS 5902
OR AMS 5519
OR ASTM A666 WITH MIN. Ftu = 125 ksi & MIN Fty = 75 ksi
REF DART SPEC M301S22GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 0.11 lbs

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	VS	15.10.21

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. A2
MFG. APPR.	JLM	D5348	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		DOUBLER	NTS
DATE	15.10.21		

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